The PCCXS Cleanliness Cabinet is the latest self-contained cleanliness cabinet from Pall, delivering the best practices in extracting particulate contamination from a component and retaining it on a test membrane for analysis.

The PCCXS series has been designed to assess cleanliness levels of small parts and components. It is the smallest unit of the PCC platform introduced by Pall. Without standard, repeatable cleanliness validation, manufacturers and suppliers cannot meet industrial ISO standards.

Benefits include:

- Provides an automated, repeatable process for checking parts cleanliness
- Rapid to blank value* to start test sampling quickly
- Risk of human error minimized
- A fully HEPA filtered laminar air flow eliminates environmental cross-contamination
- Test sample created is true representation of part contamination
- Standard lab-friendly sized units to assess small components in accordance with ISO 18413, ISO16232 and VDA 19 procedures.

* relative value of cleanliness achieved over time, as specified by the customer

Features

- Laminar air flow with 0.3 µm HEPA filter providing a controlled cleanliness environment (Class 5 per ISO 14644-1)
- Easy to use, color touch screen human-machine interface using a tablet
- Full work area access for service operation
- Pressurized solvent dispensing and recycling circuits
- Solvent vapor extracted by exhaust fan
- Requires only a power source and exhaust vent

User friendly, color touch screen control panel using a HMI
Technical information

Overall Dimensions: 864 x 709 x 1927 mm (W x D x H)
Working area: 600 x 600 x 500 mm (W x D x H)
Sink: 300 mm diameter
Weight: 175 kg (385 lb) approx
Power supply: 230 V – 50 Hz, single phase
PLC: Proface
Power consumption: 1.3 kW (without ultrasonics)
Reservoir (solvent): 13 L max (3.4 USg)
Rinsing flow rate: 5 L/min max. (Adjustable)
Solvent pen adjustable
Rinsing pressure: 2.8 bar max (41 psi)


Dimensional Drawings

Dimensions in mm

Ordering information

Pall Cleanliness Cabinet: PCCXS

Table 1: Voltage Option

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>110V / 50 &amp; 60Hz, single phase</td>
</tr>
<tr>
<td>2</td>
<td>230V / 50 &amp; 60 Hz, single phase</td>
</tr>
</tbody>
</table>

Table 2: Membrane Option

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>S</td>
<td>Single stage membrane holder</td>
</tr>
<tr>
<td>M</td>
<td>3 membrane multi-stage holder</td>
</tr>
</tbody>
</table>

Table 3: Ultrasonic Option

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>OMIT</td>
<td>No Ultrasonic transducer</td>
</tr>
<tr>
<td>US 100</td>
<td>100W Ultrasonic agitation power</td>
</tr>
</tbody>
</table>

Accessories

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>PCCXSV2A62</td>
<td>Bowl for ultrasonic analysis (perforated bowl including mounting plate to be used during ultrasonic operation to hold test components)</td>
</tr>
<tr>
<td>PCCXSV2D60</td>
<td>Analysis mounting plate (perforated PEHD plate to hold test component during nozzle spraying)</td>
</tr>
<tr>
<td>PCCXSV2D4</td>
<td>Splashback guard (guard to avoid splashes during nozzle washing)</td>
</tr>
<tr>
<td>GHA0787OEM</td>
<td>Cascade of 3 membranes</td>
</tr>
</tbody>
</table>

Analysis Membranes for Component Cleanliness Assessments

- Ratings from 5 μm to 100 μm
- Materials: Polyamide
  see product datasheet M&EPCCMEMENa

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